

Metric Thread Chart

Change	Stacked	Stacked	Change	Lever	Lever	Lever	Lever	Lever	Lever	Lever	Lever	Lever
Gear A	Gear A	Gear B	Gear B	Position 1	Position 2	Position 3	Position 4	Position 5	Position 6	Position 7	Position 8	Position 9
28	127	120	60	0.7								0.4
30	127	120	60	0.75			0.6			0.5		
36	127	120	60	0.9	0.8					0.6		
28	127	120	42	1			0.8					
30	127	120	45	1			0.8					
42	127	120	60							0.7		0.6
45	127	120	60		1		0.9			0.75		
36	127	120	45							0.8		
30	127	120	36	1.25			1					
28	127	120	30									0.8
42	127	120	45									0.8
30	127	120	30	1.5						1		
42	127	120	36	1.75								1
45	127	120	36				1.5			1.25		
60	127	120	45	2								
42	127	120	28		2					1.5		
45	127	120	30		2					1.5		
60	127	120	36	2.5			2					
60	127	120	30	3						2		